

## Effect of Calcination Temperature on the Morphology, Crystallinity, and Photocatalytic Activity of ZnO/TiO<sub>2</sub> in Selenite Photoreduction from Aqueous Phase

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### ABSTRACT

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*Calcination Temperature, Characterization, Crystallite Size, Photoactivity, Selenite, Total Selenium, ZnO/TiO<sub>2</sub>*

In this study, ZnO/TiO<sub>2</sub> was synthesized using the sol-gel method. The effect of calcination temperature was investigated on the morphology, crystal size, and influence on the photoreduction of selenite from the aqueous phase. The ZnO/TiO<sub>2</sub> was calcined at 150 °C, 350 °C, and 500 °C for 2 hours. The samples were characterized using SEM/EDX, XRD, and FT-IR for morphology/elemental composition, crystal structure/size, and functional group. The crystallite sizes were found to be 21.61 nm, 22.22 nm, and 24.80 nm for the temperatures, respectively. The composite morphology was found to be agglomerated granular particles that increase in agglomeration as the temperature increases. EDS results give the composition of Ti, Zn, and O<sub>2</sub> in all samples, indicating the presence of ZnO and TiO<sub>2</sub>. XRD spectra were used to confirm the hexagonal and tetrahedral phase structure of the ZnO and TiO<sub>2</sub>. Photocatalysis experiment was conducted at pH 4 and 1 mg/L ZnO/TiO<sub>2</sub> with 20 ppm initial concentration for 22 hrs under UV-irradiation. The catalyst calcined at 150 °C showed 100% photoreduction of selenite to total selenium, while samples calcined at 350 °C and 500 °C showed 79% and 17%, respectively.

## 1. INTRODUCTION

Selenium (Se) is a vital nutrient for human and animal health. It is an essential micronutrient with a daily body requirement range between 0.1 mg Se/kg to 1 mg Se/kg of body weight [1]. However, the intake of a high amount of Se poses adverse effects [2–7]. Selenosis is a human disease due to excessive Se intake characterized by fatigue, skin irritation, nail and hair loss, and nervous system disorder [8–10]. In addition, some studies indicated that extreme cases lead to loss of feeling and control of arms and legs [11]. Research conducted by a group of scientists in Italy linked an incidence of certain types of cancer and other neuro-disease with long-term consumption of water with high Se levels. [12–14]. Se is introduced to the environment through different sources, including mining, fossil fuel exploration, and agricultural activities [15]. The adverse effect of high Se intake through Se contaminated water necessitated the regulatory bodies to stipulate stringent guidelines to limit the concentration of Se in drinking water to safeguard public health. The United States Environmental Protection Agency (USEPA) pegs it to 50 µg Se/L [16] and the World Health Organisation at 40 µg Se/L [17].

Different researchers have used various technologies to treat Se contaminated water and wastewater, ranging from physical, chemical, and biological. However, these treatment technologies have some drawbacks, including huge waste disposal problems, high chemical cost, and the inhibitory

effect of elemental Se formed on the microorganisms [15, 18]. Advanced Oxidation Processes (AOPs) have shown a significant advantage over the conventional treatment methods. These advantages include non-transfer of pollutants from one phase to another and no massive production of toxic sludge [19]. Several researchers have studied TiO<sub>2</sub>-based photocatalysis to remove selenium species from selenium contaminated wastewater [7, 15, 18, 20–24]. ZnO and TiO<sub>2</sub> have proven to be the most widely and effective semiconductors used in photocatalysis. This is due to their low or non-toxicity, low cost, chemical stability, and high photoactivity [25–27]. One of the major setbacks of the photocatalysis technique for selenium removal from the aqueous phase is the recombination of the excited electrons and holes. This necessitates using organic hole scavengers, which are usually left partially untreated and can cause oxygen depletion in the receiving water bodies. A previous study by Usman et al. [28] synthesized ZnO/TiO<sub>2</sub> and applied it successfully for the photoreduction of selenium species without using organic hole scavengers.

Calcination temperature plays a vital role in synthesizing a promising photocatalyst with good photoactivity. In addition, studies have shown how calcination temperature affects various semiconductors' structural morphology, crystallinity, and photocatalytic activity, especially in environmental remediation [10, 29–31].

In this study, we synthesized ZnO/TiO<sub>2</sub> photocatalyst and calcined it at 150 °C, 350 °C, and 500 °C for 2 hours. The

resulting samples were characterized using the SEM/EDS, XRD, and FTIR. In addition, the three samples were tested for the photoreduction of selenite from the aqueous phase.

## 2. MATERIALS AND METHODS

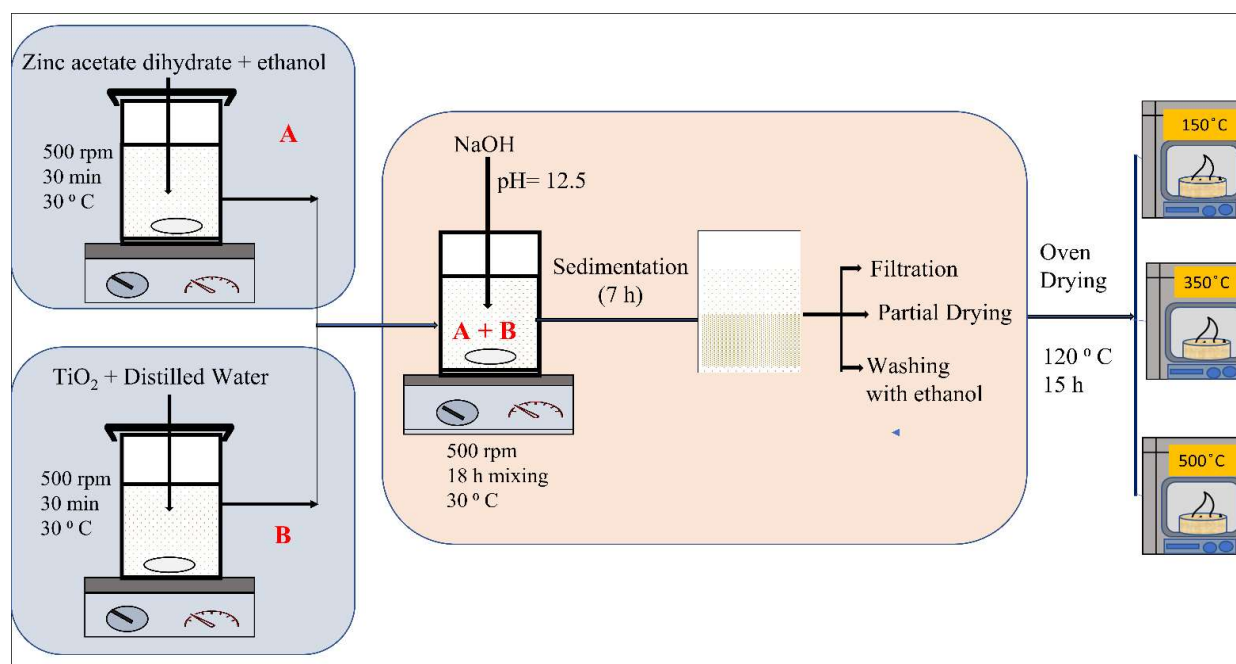
### 2.1 Materials

Zinc acetate dihydrate (99.8%), TiO<sub>2</sub> Degussa P25 (99.9%), sodium selenite (Na<sub>2</sub>SeO<sub>3</sub>, ALDRICH), sodium bicarbonate (NaHCO<sub>3</sub>, BDH), sodium hydroxide (NaOH, LOBA chemie), and hydrochloric acid (HCL, LOBA chemie) were the chemicals used in this study. All chemicals used in the study are reagent grade. Deionized water was used throughout the study for sample and solution preparation.

### 2.2 ZnO/TiO<sub>2</sub> Synthesis and Calcination

ZnO/TiO<sub>2</sub> nanocatalyst was synthesized by the sol-gel method according to the procedure outlined by Usman et al

[28]. ZnO/TiO<sub>2</sub> was synthesized from commercial TiO<sub>2</sub> powder, and zinc acetate dehydrate. TiO<sub>2</sub> was oven-dried for 3 hours at 103 °C to remove some moisture. Both zinc acetate dehydrate and the TiO<sub>2</sub> were then dissolved separately in ethanol and distilled water, respectively. Solution A (Zinc acetate dehydrate + ethanol) was then mixed with solution B (TiO<sub>2</sub> + Distilled Water) in ratio of 1:1 ZnO:TiO<sub>2</sub>. The solution pH was raised to 12.5 and was stirred continuously at 500 rpm and 30 °C for 18 hours. The resulting solution was allowed to settle for 7 hours before decanting, washing and oven-drying at 120 °C for 15 hours. The produced photocatalyst was then calcined at 150 °C, 350 °C, and 500 °C for 2 hours in a muffle furnace. The final product was then cooled down in a desiccator and stored.



**Figure 1.** Synthesis and Calcination of ZnO/TiO<sub>2</sub> nanoparticle Schematic

### 2.3 Characterisation

Different techniques were used to characterize the prepared nanocatalysts. First, the crystalline structures were studied with the help of Desktop XRD 2nd Gen D2 PHASER BRUKER for 2 $\theta$  range of (20 to 90), 3.00 scan speed, and 0.03° sampling step size crystalline size was determined using Scherrer's Formula. The structural morphology and elemental composition were investigated and confirmed using the SEM/EDS (JEOL JSM-6610L). Thermo Scientific Nicolet iS10 spectrometer model recorded the FT-IR Spectrum of the ZnO/TiO<sub>2</sub> nanocatalysts prepared at room temperature in the range of 400-4000 cm<sup>-1</sup>.

### 2.4 Photocatalysis Experiment

Photocatalysis (PC) experiment was conducted in a 1-liter reactor. Synthetic selenite wastewater was prepared from

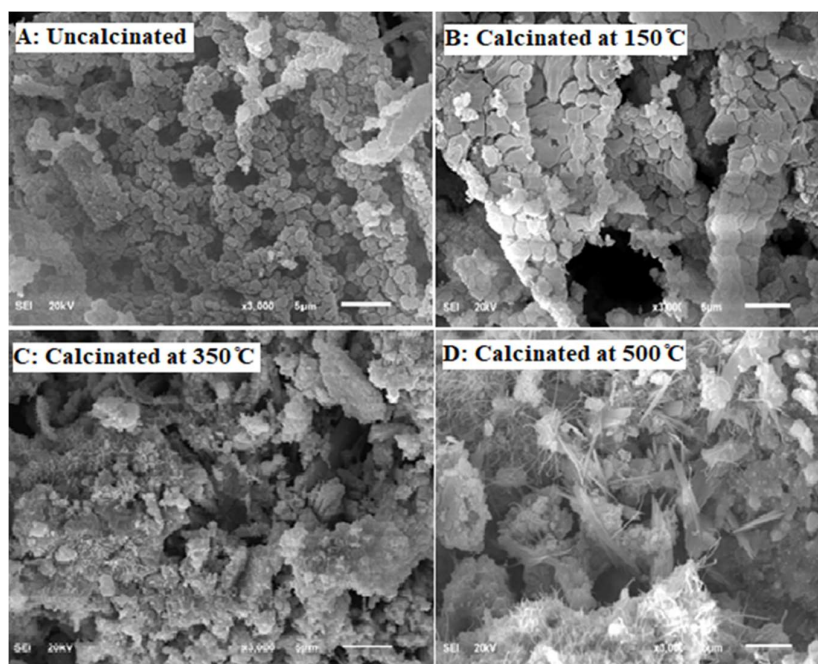
sodium selenite reagents and distilled water. First, 1 g/L of ZnO/TiO<sub>2</sub> dosage was suspended in a 20 ppm synthetic selenite [Se (IV)] wastewater solution at an initial pH of 4. For the first 30 min, the solution was kept in darkness to reach equilibrium, then subjected to UV Lamp (F15T8-BLB 15W, 315-400 nm and a maximum peak of 352 nm wavelength). The experiments were run for 22 hr each for the catalysts calcined at 150 °C, 350 °C, and 500 °C. At given intervals of time, samples were collected from the running PC reactor and filtered using 0.2  $\mu$ m filters (Allpure Biotechnology, UK). The filtered samples were analyzed using Sykam (Germany) ion chromatograph (IC) set-up for the selenite ions. The IC uses a conductivity detector for both cation and anion species analysis. The eluent used is composed of 1.3 mM NaCO<sub>3</sub> and 2.0 mM NaHCO<sub>3</sub> at a 0.8 ml/min flow rate. The Se species were analyzed using an anion separation column with specification ION A01 2.6  $\times$  150.

### 3 RESULTS AND DISCUSSION

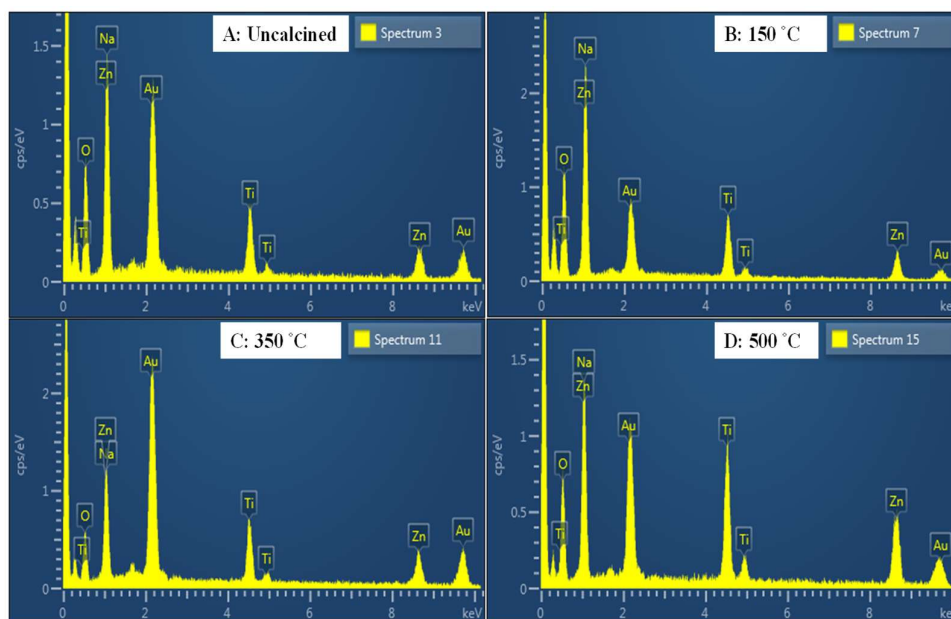
#### 3.1 SEM/EDX: Morphology and Elemental Composition

Figures 2 show the SEM of the ZnO/TiO<sub>2</sub> synthesized and calcined at different temperatures. Figure 2 A[28] is the control which is the SEM image of the uncalcined nanocomposite. The morphology of the uncalcined sample consists of agglomerated granular particles. As the calcination temperature of the samples increased from 150 °C, to 500 °C (Figures 2 B to 2 D), more agglomeration of the particles was observed, which indicates a relative increase in crystallinity

and phase stability [32]. Parts of the sample calcined at 500 °C can be seen to have irregular nanostructure, which is a behaviour of ZnO and is mainly due to proneness to minimize the surface energy [33, 34]. EDS analysis was performed to determine the elemental composition of the ZnO/TiO<sub>2</sub> nanocomposite samples. Figures 3 A to B show that Ti, Zn, and O<sub>2</sub> were all present in the samples confirming the presence of TiO<sub>2</sub> and ZnO. However, EDS analysis is rather more qualitative than quantitative due to its relatively large systemic errors [35], hence the need for other characterization techniques like XRD.



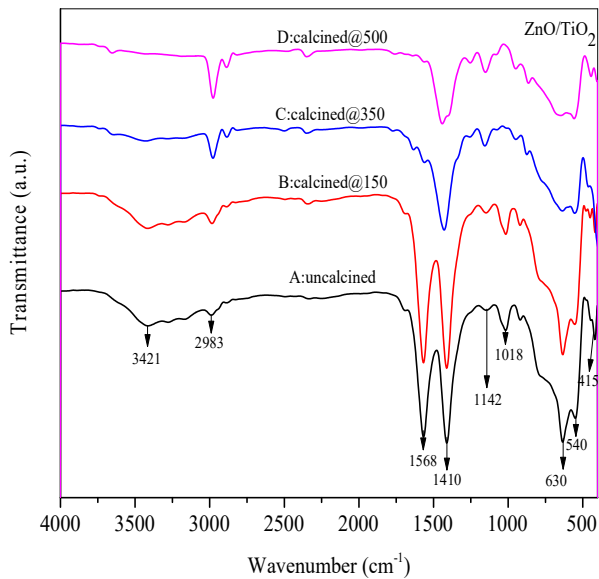
**Figure 2.** SEM Micrograph of ZnO/TiO<sub>2</sub> A: Uncalcined, B: calcined at 150 °C, C: calcined at 350 °C, and D: calcined at 500 °C.



**Figure 3.** EDS Analysis for ZnO/TiO<sub>2</sub> ; A. Uncalcined, B. Calcined at 150 °C, C. Calcined at 350 °C, and D. Calcined at 500 °C.

### 3.2 FTIR: Functional group

In Figure 4., various functional groups found in the nanocatalyst samples were analyzed using FTIR spectroscopy. The broad peaks at  $3421\text{ cm}^{-1}$  wavelength are attributed to the O-H stretching vibrations due to moisture on the nanocatalysts' surfaces [28, 30, 36, 37]. As the calcination increased to  $500\text{ }^{\circ}\text{C}$ , the peaks became weaker and broader, which implies that a certain amount of the O-H groups were removed from the surfaces of the catalysts due to the calcination [37]. The peaks that appear in the range of  $415\text{ cm}^{-1} - 630\text{ cm}^{-1}$  are significant peaks that confirm the ZnO/TiO<sub>2</sub> nanocomposite [28]. The peak range of  $400\text{ cm}^{-1} - 550\text{ cm}^{-1}$  is attributed to the Zn-O stretching mode [30, 38, 39]. Ti-O-O has been found in  $600\text{ cm}^{-1}$  to  $700\text{ cm}^{-1}$  stretching vibrations. Therefore, the peaks observed in that range in Figure 4 confirm the presence of TiO<sub>2</sub>. The FITR analysis confirms the presence of ZnO/TiO<sub>2</sub> hybrid formation in all samples; it also shows that an increase in calcination temperature increases the dryness and pureness of the composite catalysts formed.



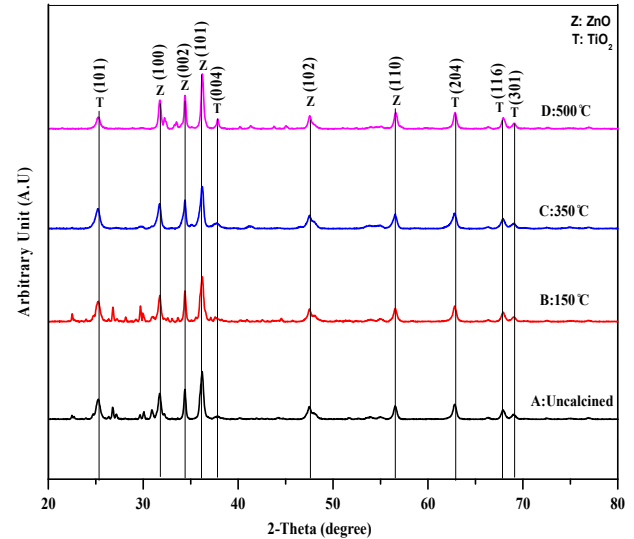
**Figure 4.** FTIR spectra of the ZnO/TiO<sub>2</sub> nanocomposite synthesized and calcinated at different temperatures; A: Uncalcined, B: Calcined at  $150\text{ }^{\circ}\text{C}$ , C: Calcined at  $350\text{ }^{\circ}\text{C}$ , and D: Calcined at  $500\text{ }^{\circ}\text{C}$

### 3.3 XDR Analysis: Crystallite Size, Phase Composition

The various XRD pattern of all the calcined samples of ZnO/TiO<sub>2</sub> is shown in Figure 5. All samples exhibited the same peaks at  $2\theta = 31.73$  (100),  $34.37$  (002),  $36.21$  (101),  $47.48$  (102), and  $56.54$  (110), which were matched and in good agreement with a typical hexagonal ZnO structure (ICSD Collection Code 034477). The peaks at  $2\theta = 25.27$  (101),  $37.69$  (004), and  $68.59$  (116) were matched with tetragonal anatase TiO<sub>2</sub> (ICSD Collection Code 202242). The peaks at  $2\theta = 62.73$  (116) and  $69.01$  were matched with traces of tetragonal rutile TiO<sub>2</sub>. The presence of both peaks of ZnO and TiO<sub>2</sub> in the XRD spectra of all catalysts confirms the formation of the ZnO/TiO<sub>2</sub> hybrid. It is observed that the sharpness of the peaks increased with an increase in calcination temperature, which is attributed to an increase in crystallinity; this trend is also observed and corroborated by several researchers [29, 30, 32, 36, 40, 41]. The average crystallite sizes were calculated using the

Scherrer's formula (Equation 1) [40] and were found to be  $21.61\text{ nm}$ ,  $22.22\text{ nm}$ , and  $24.80\text{ nm}$  for the nanocatalysts calcined at  $150\text{ }^{\circ}\text{C}$ ,  $350\text{ }^{\circ}\text{C}$ , and  $500\text{ }^{\circ}\text{C}$ . It can be noted that increase in temperature produced larger crystallite size; this may be attributed to the removal of defects and irregularities among others, from the crystals during the prolonged heat treatment [40]. Though no phase transformation was noticed, the calcination temperature is seemed to produce a more well-defined crystalline phase.

$$D = \frac{K\lambda}{\beta \cos\theta} \quad 1$$



**Figure 5.** XRD spectra of the ZnO/TiO<sub>2</sub> nanocomposite synthesized and calcinated at different temperatures; A: Uncalcined, B: Calcined at  $150\text{ }^{\circ}\text{C}$ , C: Calcined at  $350\text{ }^{\circ}\text{C}$ , and D: Calcined at  $500\text{ }^{\circ}\text{C}$

### 3.4 Effect of Calcination Temperature on the Photocatalytic Reduction of Selenite by ZnO/TiO<sub>2</sub> nanoparticle

The effectiveness of the calcined catalysts was tested for the photoreduction of selenite from the aqueous phase. It is worth noting from Figures 7a to 7c that the selenite is initially oxidized to selenate before reduction to elemental selenium; equations 2 & 3 give the complete oxidation and reduction reactions involved in the photocatalytic conversion of selenite to elemental selenium. The detail of the photoreduction process of selenite to elemental selenium is reported elsewhere by Usman et al. [28]. The conduction band edges of TiO<sub>2</sub> and ZnO are known to be  $-4.21\text{ eV}$  and  $-4.19\text{ eV}$  [42, 43], which makes the conduction band of ZnO a little bit higher than that of TiO<sub>2</sub> as shown in Figure 6a. Hence, electrons move from the conduction band of ZnO to the conduction band of TiO<sub>2</sub>, which helps in the reduction process, while holes move from the valence band of TiO<sub>2</sub> to the valence band of ZnO which helps in the oxidation process as shown in Figure 6b. The wavelengths at which all the ZnO/TiO<sub>2</sub> samples absorbs light were determined using the UV-vis spectrophotometer. The band gaps of all the calcined samples were determined through Tauc plot method [44]. Table 1 gives the maximum wavelength and band gap variation with calcination temperature. It is noticed that as the calcination temperature increases from  $150$  to  $500\text{ }^{\circ}\text{C}$ , the band gap decreases from  $2.9$  to  $2.55\text{ eV}$ , this might be due to the increase in size of the



nanoparticle which reduces the photoactivity of the nanocatalyst. The decrease in the photoactivity might also be attributed to the moving away of the band gap of the hybrid from the pristine active ZnO and TiO<sub>2</sub> of 3.2 eV.

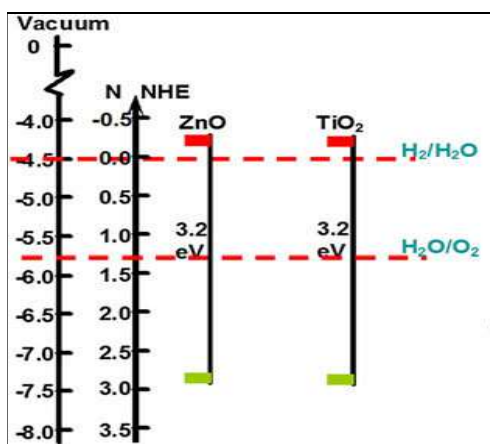
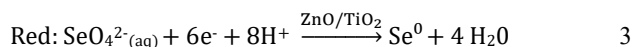
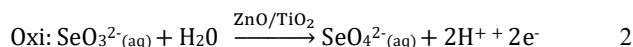


Figure 6a. Energy Band Structures of ZnO and TiO<sub>2</sub> [45]

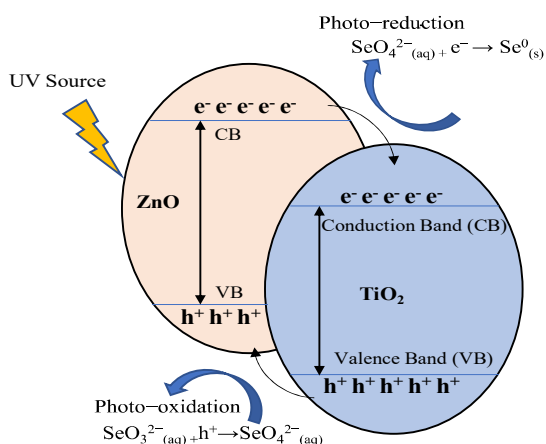


Figure 6b. Mechanism of Selenite Conversion to Elemental Selenium

Table 1. Band gap and Wavelength Variation with Calcination Temperature

Calcination Temperature (C)	Wavelength (nm)	Band Gap (eV)
Uncalcined	370.10	2.88
150	370.10	2.90
350	371.76	2.76
500	373.13	2.55

Figure 7a shows the photocatalysis trend for removing 20 ppm selenite using ZnO/TiO<sub>2</sub> photocatalyst calcined at 150 °C. The results show gradual disappearance of selenite between 0 and 4 hours of irradiation accompanied by increase in the concentration of selenate because of oxidation from selenite to selenate. After near complete disappearance of selenite,

selenate concentration starts to go down leading to a complete removal after 22 hours. A change in color from milky-white to pinkish red confirms the photoreduction of the produced selenate to elemental selenium. Figure 7b, on the other hand, shows the photocatalysis trend for the removal of 20 ppm selenite using ZnO/TiO<sub>2</sub> photocatalyst calcined at 350 °C. Slower conversion of selenite to selenate was observed for the photocatalyst calcined at 350 °C compared to that calcined at 150 °C as a result of low adsorption of selenite. This can be attributed to the increase in the crystallinity of the photocatalyst which decreases the surface area as the calcination temperature is increased from 150 °C to 350 °C as discussed in Section 3.1 and 3.3. Despite this slower rate of adsorption, selenite still disappeared within 2 hours as shown in Figure 7b. However, photoreduction of the produced selenate to elemental selenium was slower which might be as a result of drop in the number of active sites due to the increase in the crystallinity resulting from rise in the calcination temperature. About 25% of the produced selenate resulting from the oxidation of selenite still remains in the system after 22 hr of photoreduction. This represents about 75% photoreduction of the total selenium (added initially as selenite) to elemental selenium as shown in Figure 7b. Further decrease in the photocatalytic reduction of selenite was observed when the calcination temperature was raised to 500 °C, as shown in Figure 7c. Figure 7c shows that only 17% photoreduction of selenite was achieved using ZnO/TiO<sub>2</sub> photocatalyst calcined at 500 °C. It is worth noting that in Figures 7a, 7b, and 7c, selenite is completely oxidized to selenate. The difference is in the photoreaction of the produced selenate to elemental selenium which may be due to the decrease in the surface area resulting from more intense heat, which tends to collapse the pores. Furthermore, higher crystallinity due to higher temperatures increases the chances of transforming Anatase to Rutile TiO<sub>2</sub>, which is less active.[46]. Research output by Akihiko Kudo and Yugo Miseki [31] shows that increase in crystallite size is accompanied by a decrease in the surface area, thereby reducing the active sites on the photocatalyst. Thus, the overall drop in selenite photoreduction efficiency is due to the increase in calcination temperature beyond 150 °C.

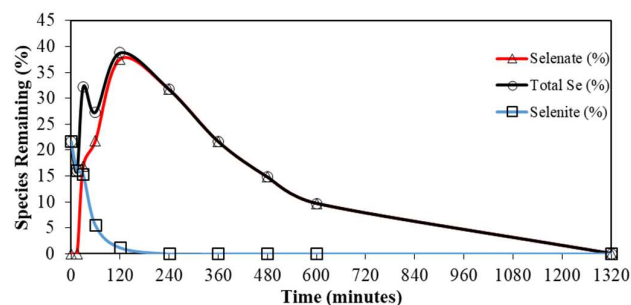
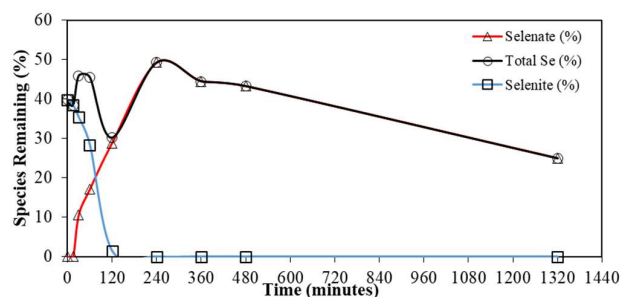
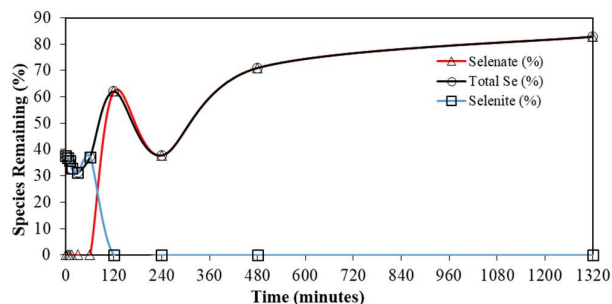


Figure 7a. Photoreduction of selenite by ZnO/TiO<sub>2</sub> calcined at 150 °C (20 ppm selenite, pH 4)



**Figure 7b.** Photoreduction of selenite by ZnO/TiO<sub>2</sub> calcined at 350 °C (20 ppm selenite, pH 4)



**Figure 7c.** Photoreduction of selenite by ZnO/TiO<sub>2</sub> calcined at 500 °C (20 ppm selenite, pH 4)

#### 4 CONCLUSIONS

This study successfully synthesized ZnO/TiO<sub>2</sub> photocatalysts by the sol-gel method and subjected them to different temperatures ranging from 150 °C to 500 °C. The calcined samples were characterized by SEM/EDS, FTIR, and XRD techniques for morphology/elemental composition, functional group, and crystalline structure determination of the composite. An increase in calcination temperature was found to increase the agglomeration of the granular composite. The crystallite sizes were calculated to be 21.61 nm, 22.22 nm, and 24.80 nm for ZnO/TiO<sub>2</sub> photocatalysts calcined at 150 °C, 350 °C, and 500 °C respectively. Increase in the calcination temperature was found to increase the crystallite size, and purity of the catalyst through possible elimination of irregularities and defects. 100%, 75%, and 17% total selenium removal (added as selenite) were achieved for ZnO/TiO<sub>2</sub> photocatalysts calcined at 150 °C, 350 °C, 500 °C respectively. This shows that with careful selection of calcination temperature and other appropriate operating parameters, ZnO/TiO<sub>2</sub> photocatalysis can be an efficient technology for the removal of selenite and other oxyanions from aqueous phase.

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