



Improved Thermal Performance of the Fully Developed Region in the Partially Spirally Grooved Pipe

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ABSTRACT

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The influence of the helical grooved path in the pipe was studied in the fully developed region of the pipe in this study. In fact, the applicable depth and pitch ratios minimize the cost and the production time of the manufacturing process. The Finite Volume Method (FNM) has been used with RNG k- ϵ turbulent model in this study. Heat and fluid flow in a pipe with a diameter of 0.25 m and a length of 5 m have been simulated. The improvement area starts after 3 meters, which represents to fully developed region, as examined and confirmed. The results showed that the efficiency improved by 5.8% compared to the plain pipe.

1. INTRODUCTION

The researchers in engineering analysis focus on three primary goals, i.e. to increase performance, reduce costs, and, last but not the least, preserve the environment. Because striking a balance between all of these objectives is challenging, so, studies seek out compromises solutions Kumar et al. [1]. Researchers have made several attempts at using passive and active approaches to improve heat transmission and hydraulic performance Hamzah and Al-Farhany [2]. Some researchers combine passive methods with high demands for heat transfer enhancement. Ajeel et al. [3] used different shapes of channels and nanofluid with different concentrations. The study includes experimental and numerical methods to evaluate the high performance in turbulent Reynolds number and constant heat flux. They demonstrated that the trapezoidal-shaped channel with 2% silica nanofluid has the best thermal performance when pumping power is taken into account. Several academics are attempting to improve corrugated pipes by utilizing novel structures to quantify heat transfer in pipe flow [4-9]. Jin et al. [10] demonstrated a contemporary helically corrugated pipe with a six-start at the inlet of pipe. The research focuses on the impact of the six-start pitch and depth on the thermal performance of turbulent flow at constant wall temperature. The numerical findings show that when the pitch is increased, the secondary flow decreases progressively at Reynolds = 20,000, and the secondary flow distribution is low in the middle of the pipe and high at the flow's boundary. In the field of renewable energy to improve the absorber performance, Biswakarma et al. [11] concluded that for v grooved pipe at different values of constant heat flux and turbulent Reynolds number between 4000-6000, the heat transfer coefficient increases by 13.8% with an increase in pressure drop by 14.5%. The study used numerical technique and k- ϵ RNG turbulent model. Also, the validation of grid independence is presented in this work at elements of 16×105 . Hong et al. [12] offer a new design as a wavy corrugated tube for generating eddies

with varied corrugated numbers. They studied 19 cases of different corrugation amplitude, corrugation number, corrugation arrangement, and width with height. The boundary conditions were constant wall temperature at turbulent Reynolds number at range 7500 to 20,000. The essential point to remember is that the smooth pipe has a lower heat transmission rate comparing with the modified pipe. The Nusselt number and friction factor increase as the corrugation number increases to 3 with parallel and counter arrangements.

The researcher aims to optimize his work after simulation and this is obvious in the study of Promthaisong et al. [13], whose study focuses on the perfect structure in a helical oval tube with a varied layout. With these setups, a wide variety of depth and pitch parameters were investigated at constant heat fluxes of 600 W/m^2 and Reynolds numbers of 5000-20,000. The results showed that the maximum thermal performance of 1.3 verified at depth and pitch ratios of 0.05 and 0.6 respectively and also the sequence axes and orderly spaced helical oval pipe seem to give a good performance. Qian et al. [14] treated with fully turbulent conditions to create correlations for six start helically finned tubes. The high Reynolds number from 10,000 to 60,000 and conjugate heat transfer in shell side demonstrate in this study. They found that Nusselt number increase and friction resistance decrease as Reynolds number increasing, while the pitch increasing the above behavior decreasing for both parameters at a constant flow. In addition, the investigation detects the impact of increasing depth, which results in a random change in Nusselt number and an increase in flow resistance. An obvious effort was achieved by Moradi and Floryan [15] in correlations formulation for longitudinal grooves in pipes which are used to damp the turbulent drag. The study found that it can have the same flow rate for smooth and grooved pipe if applied the geometric correction factor correlation in the vicinity of the grooved wall. Promthaisong et al. [16] used the finite volume method to simulate forced convection heat transfer and hydrodynamic distribution in the spiral semicircle grooved tube. To show the secondary flow impact at Reynolds numbers

ranging from 5000 to 20,000, different findings such as Nusselt number, flow structure, temperature profile, and friction factor ratio were obtained. At a Reynolds number of 5000, the study achieves the optimum values of the depth and the pitch ratios which are 0.06 and 1.4, respectively. Fadhil Smaism [17] studied the influence of the Prandtl number on the severity index for corrugated pipe with four starts and Reynolds numbers ranging from 300 to 1500. The study reported that the optimal structure index was 4.6×10^{-2} with heat transfer increment of 33.24% at Reynold number equal to 500.

According to the previous researches, combining certain passive techniques along with the domain without labeling the enhanced location effect, application problems, and cost of fabrication. The present work using the above techniques takes into consideration the study of semi-circle helically grooved in the fully developed region only. A pipe with a diameter of 0.25 m and a length of 5 m was simulated to model heat and fluid flow. After 3 meters, which corresponds to a totally developed area, the improvement area begins. The paper is organized as follow: Section 2, the working domain and applying conditions, Section 3, the grid equipment and its independency, and Section 4, Reynolds transport equations including the governing equations and parameters. Section 5 contains the results and discussion, and Section 6 has the conclusions.

2. WORKING DOMAIN AND APPLYING CONDITIONS

In enhancement heat transfer cases, the modification in geometry as an example must be possible and appropriate. The possibility may be not complicated in manufacturing or modulating [18], while the appropriacy involves the weaker region of thermal performance. In this work, the semi-circle groove will be not a long pipe but at the end of the entry, region to re-create the disturbance mode. Figure 1 shows the configuration and dimensions of the geometry.

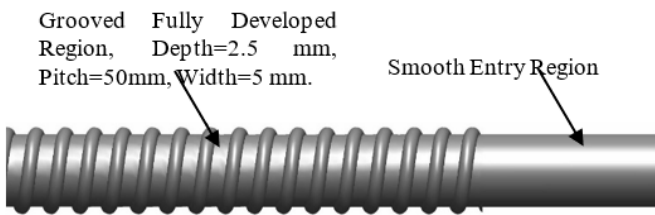


Figure 1. The modification of fully developed region and the entrance for modulation pipe

The cold inlet flows normally from the smooth side at 295 K and 2500 Reynolds, while the outlet flow at atmospheric pressure. The heating boundary conditions at the outer wall are constant wall temperature at 333 K. The fully developed region is determined by Figure 2 for the plain pipe, which indicates that when the velocity at the axial direction will be constant, the entry region will end according to Al-Nassri and Unny [19]. From the figure, the velocity development in the smooth five-meter pipe reaches the maximum velocity at an approximation of 3 m length. so, the improvement will be at the start of length 3m from the pipe. This scheme almost matches with empirical correlations for 25 mm of diameter in Ref. [20].

For laminar flow

$$L_h = 0.05 \times Re \times D \quad (1)$$

For turbulent flow

$$L_h = 0.05 \times Re \times Pr \times D \quad (2)$$

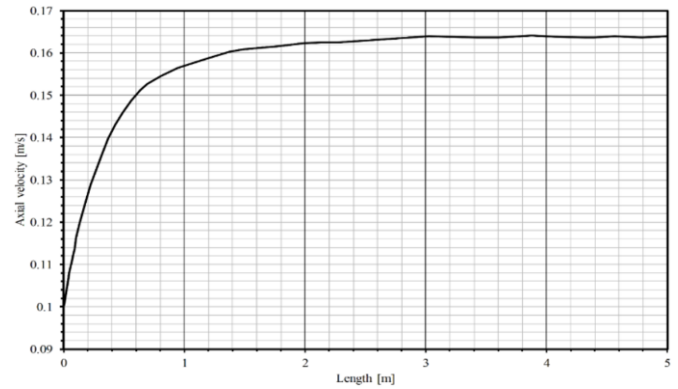


Figure 2. Velocity development a long pipe flow

3. THE GRID EQUIPMENT AND ITS INDEPENDENCY

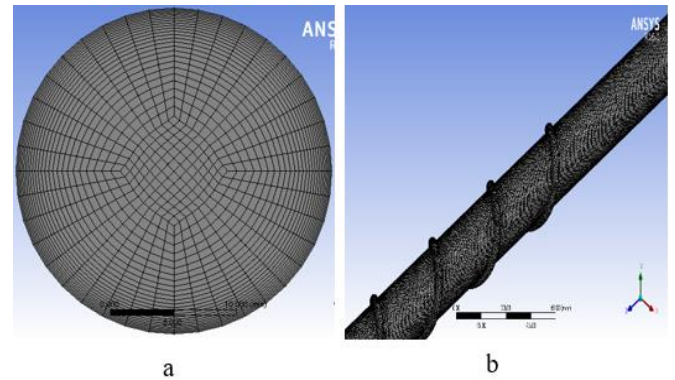


Figure 3. Grid generation: (a) plain pipe, (b) grooved pipe

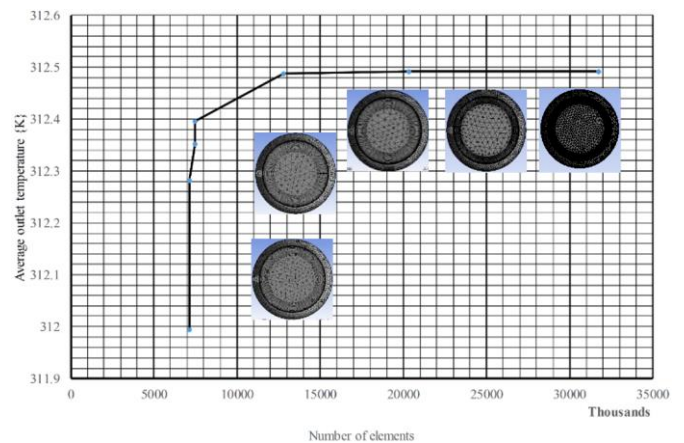


Figure 4. Mesh validation development

The grid must achieve the required convergence for numerical equations through high refinement but not at the expense of time and cost. According to Ref. [16], the grid must have the following features: 1-The tetrahedral mesh is selected for the computational domain of the spirally semicircle-

grooved tube. 2-At the near wall region, grids have high density based on the gradients of temperature, pressure, and velocity, which the first near-wall cell next to the wall which is determined by the Reynolds number and satisfies $y^+ \approx 1$. Figure 3(a) shows meshing for smooth pipe, which represents a simple case for heating flow in a pipe. In contrast in Figure 3(b) represents a complicated helically grooved pipe case, part of it grooved in a fully developed region. The methods, sizing, refinement, face meshing, and inflation all these techniques are used for best mesh results. The grid independence shows in Figure 4. gives the appropriate mesh for verified the average outlet temperature. The number of cells is near 25×10^6 with a minimum cell size of 0.1 mm.

4. REYNOLDS TRANSPORT EQUATIONS

For steady-state, incompressible flow the transformation to disturbance flow will be solved by RNG k- ϵ turbulent model. Conservation of mass, momentum, and energy equation applied according to Launder and Spalding [21] as follows:

$$\frac{\partial \rho}{\partial t} + \vec{\nabla} \cdot (\rho \vec{V}) = 0 \quad (3)$$

$$\frac{\partial (\rho \epsilon)}{\partial t} + \frac{\partial}{\partial X_j} (\rho U_j \epsilon) = \frac{\partial}{\partial X_j} \left[\left(\mu + \frac{\mu_t}{\sigma_{\epsilon, RNG}} \right) \frac{\partial \epsilon}{\partial X_j} \right] + \frac{\epsilon}{k} (C_{\epsilon 1, RNG} P_k - C_{\epsilon 2, RNG} \rho \epsilon + C_{\epsilon 1, RNG} P_{cb}) \quad (4)$$

while the divergence of a vector form for energy equation;

$$\frac{\partial (\rho h_{tot})}{\partial t} - \frac{\partial p}{\partial t} + \nabla \cdot (U h_{tot}) = \nabla \cdot (\lambda \nabla T) + \nabla \cdot (U \cdot \tau) + U \cdot S_M + S_E \quad (5)$$

5. RESULTS AND DISCUSSION

5.1 Hydrodynamic results

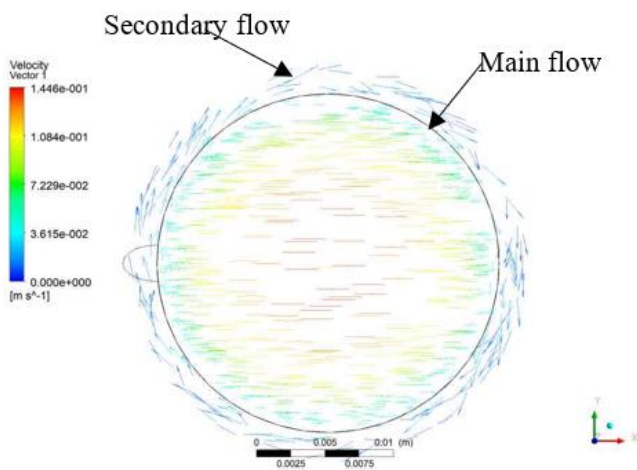


Figure 5. Flow development by grooved path

For any thermal performance enhancement, the hydraulic performance must be considered to evaluate the whole picture for the model. Hydraulic performance is concerned with

pressure drop (Δp). Using a depth ratio of 0.1, a forced path for the flow is created, as illustrated in Figure 5. While the primary flow occupies up the largest space, the swirl secondary flow will form in the helical groove. The dominant swirl flow increases with increasing depth of the grooved path [22].

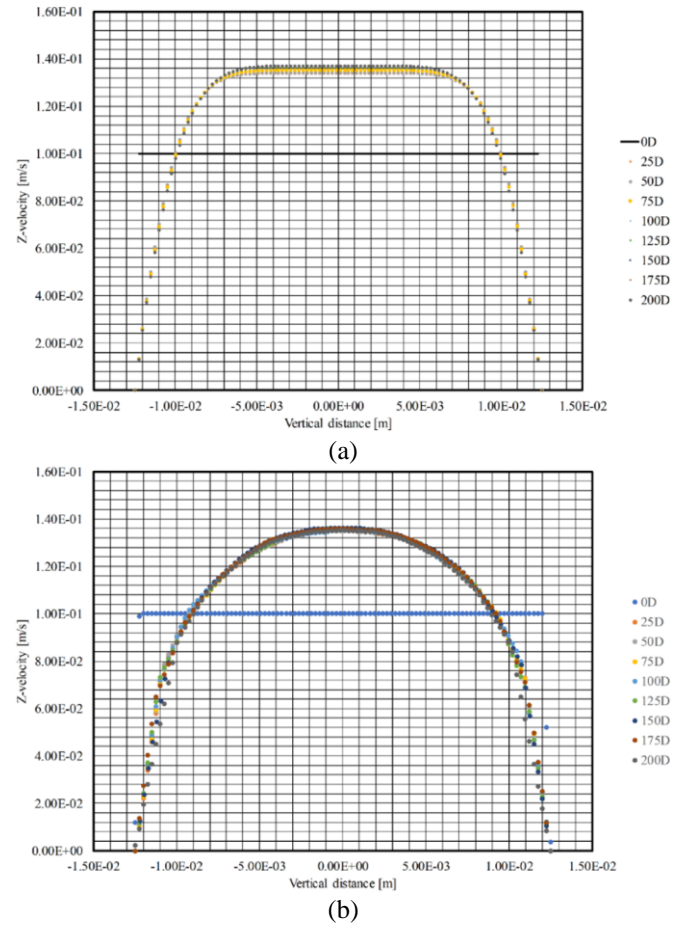


Figure 6. (a) Velocity profile at different streamwise for plain pipe; (b) Velocity profile at different streamwise for grooved pipe

The effect of the grooved path will be evident by the velocity profile for plain and grooved pipe as shown in Figure 6. The velocity profile in the plain pipe takes almost a parabolic shape and maintains a uniform flow at a far region from the wall, also the fully developed verified due to the low Reynolds number. While for grooved pipe the transformation into turbulent flow leads to logarithm profile or according to the power law.

5.2 Thermal results

The heat flow distribution is described by comparison between plain and grooved pipes respectively as shown in Figure 7. The difference between stream-wise velocity and temperature in the fully developed regions is not the same, due to the helical grooved, whereas the disturbances will be created, and developed a new profile for the near-wall distance. The effect of grooved pipe with normal depth ratio is clear for modification of heat transfer by the dimensionless temperature at different streamwise positions. The range distributed for plain pipe is between 1.16-1.36, while for grooved pipe ranged between 1.18-1.44. This increment beyond to secondary and

main swirl flow is generated by the spirally grooved path.

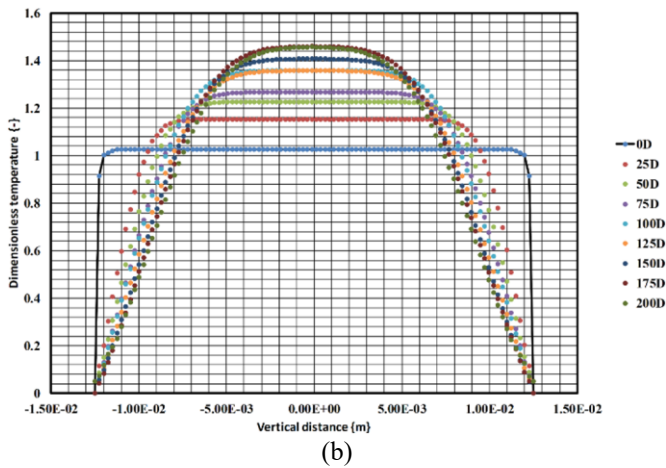
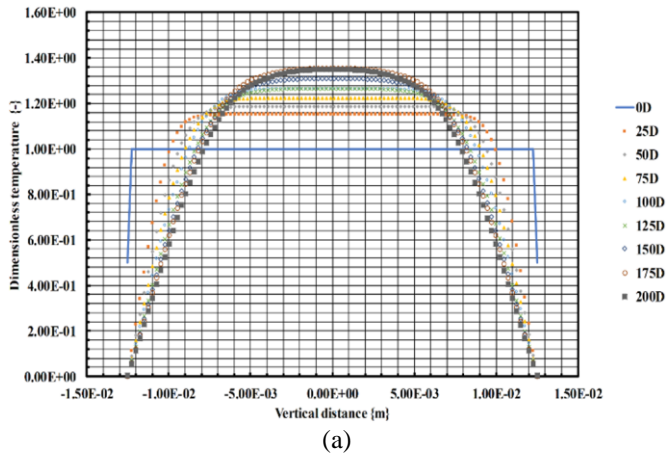


Figure 7. (a) Dimensionless temperature at different streamwise for plain pipe; (b) Dimensionless temperature at different streamwise for grooved pipe

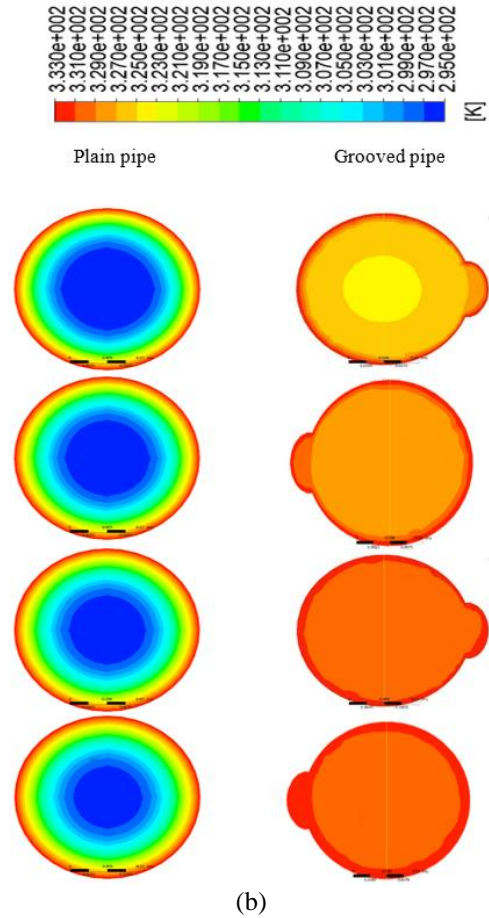
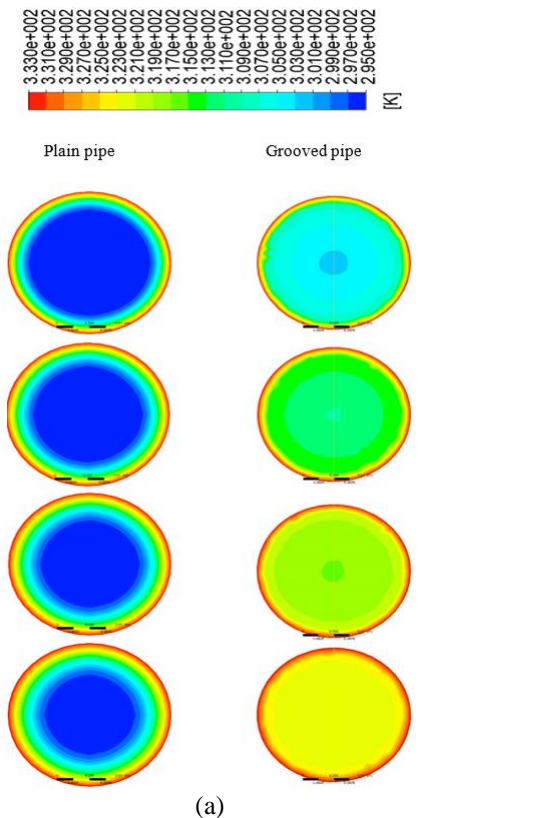


Figure 8. (a) Temperature contour development a long pipe at different positions from top to bottom (25D, 50D, 75D, and 100D); (b) Temperature contour development a long pipe at different positions from top to bottom (125D, 150D, 175D, and 200D)

More clear visualization is shown in Figure 8, which represents temperature contour development at different streamwise for the plain and grooved pipe. The effect of swirl flow due to grooved path is significant by mixing flow generated by secondary and main flow. More disturbance leads to generate fluctuation velocities in all directions for merge flow between core flow and wall flow.

6. CONCLUSIONS

In this study, the effect of the helical grooved path in the pipe was investigated numerically in the fully developed region of the pipe. The obtained results led to highlight the conclusions listed below.

- There is a possibility to get an increase in heat transfer despite the lack of helical and depth ratios.
- Work on the fully developed region gives the results of the explanation of it in the case of work from the beginning of the pipe.
- The grooved path in a fully developed region shortens the manufacturing cost and numerical solution time.

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