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Molybdenum Trioxide Microrods synthesized with Corn Straw as Biological Templates and its Electrochemical Performance in Aqueous Battery

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ABSTRACT

In this paper, MoO₃ microrods was prepared using corn straw as biological template via roasting process. The components and crystal characterization of the material were investigated via X-ray diffraction(XRD), scanning electron microscopy(SEM), and the electrochemistry property and mechanism was studied. The results show that the MoO₃ material synthesized by template method is Orthorhombic structures. And the MoO₃ particles were submicron and micron rods with uniform distribution and a smooth surface. MoO₃ microrods had an average diameter that ranged from 1 to 2 μ m. The result indicated that the MoO₃ as the new negative of aluminum battery delivers a higher discharge capacity of 190 mAh/g at a scanning rate of 1mv/s, which showing good capacity and cycling performance.

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1. INTRODUCTION

With growing concern about the environment, climate change and a sustainable energy supply, studies have been focused on the development of green energy storage systems with high volumetric energy density, low price and improved safety. In order to solve discontinuous and instable problems of renewable electricity (such as solar arrays and wind farms), energy storage systems can be used. The new advanced batteries are needed to have not only high energy density, but also good safety and affordable electric storage systems that enables better use of the intermittent renewable energy sources [1-4]. Because of superior performance in various electrochemical aspects, Li-ion batteries are often viewed as an energy storage device. However, limited resource and the high price of lithium salt restrict its application in this area.

Orthorhombic molybdenum trioxide (α -MoO₃) has been extensively investigated as a key material for fundamental research and technological applications in photocatalyst, solar cells, and electrochemical storage. The most important structural characteristic of α -MoO₃ is its structural anisotropy, which can be considered as a layered structure parallel to (010). Each layer is composed of two sub-layers, each of which is formed by corner-sharing octahedral along [001] and [100]; the two sub-layers stack together by sharing the edges of the octahedra along [001]. An alternate stack of these layered sheets along [010] would lead to the formation of α -MoO₃, where a van der Waals interaction would be the major binding force between the piled sheets [5-8]. However, there are few literature on the report of its electrochemical performance in aqueous rechargeable Aluminum-ion battery.

Biological Templates have attracted considerable attention for the syntheses of inorganic materials in the recent several years [9], because they are generally performed under mild conditions, it is energy-conserving, green, and has little requirement for equipment. Moreover, most natural templates and building blocks can be harvested in large amounts at low costs. Thus biomorphic assembly is cheap compared with conventional assembly methods to form nanostructures.

Corn is one of major crops planted in China. There are about 0.2 billion tons of corn stalk produced annually. As agricultural waste in the world, the corn stalk has been widely used because of its many advantages, including easy preparation and low cost economical [10].

Aqueous aluminum ion batteries are one of the promising technologies for the green energy storage, which demonstrate attractive features of large theoretical capacity(2980 mAh/g and 8046 mAh/cm³), reversible plating/stripping of Al, high ionic conductivity, non-toxic electrolyte, high safety, environmental friendliness, low cost and facile manufacturing process[11-14]. Molybdenum trioxide (MoO₃), as a potential negative electrode material has a lot of advantages, such as high electrochemical activity, low cost, and environmentally friendly nature [15,16]. However, there are few literature on the report of its electrochemical performance in aqueous rechargeable Aluminum-ion battery. In this study, MoO₃ was prepared by the solid-phase method and biological template method and its electrochemical behavior in 1.0 mol/L AlCl₃ aqueous solution is discussed.

2. EXPERIMENTAL

2.1 Material preparation

The MoO₃ was synthesized via solid-phase method and biological template method. MoO₃(I) was prepared by solid state reaction. Ammonium molybdate((NH₄)₆Mo₇O₂₄·4H₂O) was placed in a tubular furnace with the heating temperature from 20 to 450°C at 5°C/min in air and incubated at 450°C for a further two hours.

The $MoO_3(II)$ was synthesized by biological template method. The corn stalk was washed thoroughly with water to remove the adhering soil and dust. Then, in order to improve adsorption ability of corn straw, they were cut and immersed in 5% ammonia solution at room temperature for 8h to eliminate hemicelluloses, lignin and some other components. The corn stalk was washed to the neutral with distilled water and further dried in an oven at 60°C until they were completely dehydrated before are used. Then the dehydrated corn stalk was simply dipped into 0.5mol/L Ammonium molybdate solution for 24h. The sample was washed with distilled three times and dried in an oven at 60°C. After repeating this procedure for several cycles, the specimens were pyrolyzed at 550°C for 4 h in air atmosphere with slow heating rate of 1°C/min up to 300°C and a higher rate of 2°C/min up to 550°C. After naturally cooling to room temperature, a white product, MoO₃ was obtained.

2.2 Material characterization

X-ray diffraction (XRD) was performed on a Bruker D8A25 X-Ray diffractometer, the X-ray beam was nickelfiltered Cu $K\alpha$ (λ =0.15406nm) radiation operated at 40kV and 30mA; and the data were collected from 10° to 80°(2 θ) at a scanning rate of 5°/min.

Thermal analysis (TG) was carried out on a NETZSCH STA 449 F5 equipment, operated under Air atmosphere. The samples were heated from room temperature up to 700°C at heating rates of 10°C/min.

The morphology of the samples was observed by JEOL JSM-5600LV SEM. EDX analysis was observed by Oxford Instruments.

2.3 Battery preparation and performance test

Electrochemical characterization of the MoO_3 sample was carried out using three-electrode cells, in which a Graphite rod and an Ag-AgCl electrode served as a counter and reference electrodes. The working electrodes were prepared by pressing a 1 cm² thin film onto graphite paper. The sample electrode pellet was prepared by pressing the 8:1:1(in wt.) mixture of active materials, acetylene black and Polyvinylidene Fluoride(PVDF). The electrolyte was 1.0 mol/L AlCl₃ solution purged with Nitrogen before use. Cyclic Voltammetry(CV) measurements were performed on a Ivium C16430 Electrochemical Analyst multichannel workstation manufactured by the Ivium Technologies with the cutoff voltage of -0.6/0.2 V at room temperature.

3. RESULTS AND DISCUSSION

3.1 Physical characterizations

Figure 1 shows the TG/DTG curves of the raw material heated from room temperature to 700° C at a heating rate of 10° C/min. Three-step mass losses are observed on the TG curve, though the first peak is relatively weak. The first mass loss is due to the evaporation of adsorbed water. This transformation corresponds to the endothermic peak at 72° C as seen in the DTG curve. The release and burning of volatile matters corresponding to the complete decomposition

of hemi-cellulose and cellulose, and the partial decomposition of lignin are responsible for the second peak between 200°C and 300 °C. The third step of mass loss is due to the decomposition of Ammonium Molybdate, which corresponds to the endothermic peak at 407°C seen in the DTG curve.



Figure 1 TG/DTG curves of the raw material

XRD measurement was first used to study the phase and lattice modification of the biotemplate MoO₃(II) and the MoO₃(I) sample prepared by solid state reaction. The corresponding X-ray powder diffraction patterns obtained at room temperature are presented in Figure 2. The diffraction peaks of the XRD pattern for both samples can be readily indexed to be Orthorhombic structures with space group Pbnm (62) and the cell parameters: a=0.3963nm, Centre b=1.3856nm, c=0.36966nm(International for Diffraction Data (ICDD) No. 35-0609). The characteristic peaks at $2\theta = 12.7^{\circ}, 23.3^{\circ}, 25.7^{\circ}, 27.3^{\circ}, 33.7^{\circ}, 39.0^{\circ}$ and 49.2° corresponded to the (020), (110), (040), (021), (111), (060) and (002) planes of MoO₃, respectively. No peaks of any other phases were detected, indicating the high purity of both of MoO₃ (I) and MoO₃ (II) samples.

For the MoO₃(II) microrods, the stronger intensities of (020), (110), and (060) peaks than those for the bulk MoO₃(I) sample prepared by solid state reaction indicates the anisotropic growth of the nanostructure as well as the preferred orientation of the microrods on the substrate. Importantly, in comparison to the $MoO_3(I)$, there is a shift of the (020) peak toward a lower diffraction angle for the MoO₃(II) microrods. This is direct evidence of an expanded *b*-plane interlayer distance, possibly due to the introduction of corn stalk Bio-template. According to Bragg's equation, the b-plane interlayer distance of the MoO₃(II) microrods increased from 1.387nm to 1.425nm with decreasing 2θ from 12.7619 to 12.4228, which could be ascribed to the presence of biological templates. Notably, the expansion of the b-plane interlayer distance can accelerate the kinetic process of Al³⁺ intercalation/deintercalation and reduce the volume change during this process.



Figure 2. The XRD patterns of MoO₃ (I) and MoO₃ (II) samples

The morphology and microstructure of the products were observed by using SEM. Figures 3(I) and (II) are the SEM images of MoO₃ (I) and MoO₃ (II), respectively. The results showed that the sample MoO₃ (I) was formed as a massive structure with different particles agglomerated together, and most of the particles are approximately 1–4 μ m. The sample MoO₃ (II) showed a long segments with widths of 1–2 μ m and lengths of 3–10 μ m, and a rectanglelike cross section was clearly visible.

The elemental compositions of the $MoO_3(II)$ were determined by Energy dispersive X-ray Spectroscopy (EDX). The sample contained only molybdenum and oxygen, as show in Figure 4. The corn stalk was decomposed completely when heated. The sample is a thin and yellow powdery crystal, and there is not any remaining carbonaceous material.



Figure 3. SEM images of MoO₃ (I) and MoO₃ (II) samples



3.2 Electrochemical performance

Figure 5 and Figure 6 show the CV of MoO₃ samples electrode in aqueous AlCl₃ electrolyte in the potential range of -0.6 V-0.2 V at a scan rate of 1mV/s. As shown in Figure 5, the main CV feature appears as three pairs of symmetric redox peaks at 0.01/-0.14 V, -0.06/-0.19V, and -0.39/-0.53V, These results of CV suggest that the redox peaks result from the Al³⁺ ions. MoO₃ can be used as the negative electrode material for aqueous aluminum ion batteries. Cyclic Voltammetry tests showed that the MoO₃ (II) sample had a more obvious oxidation/reduction peak. The peak type was sharper and the peak current was higher. The discharge capacity of MoO₃(I) and MoO₃(II) samples were 74mAh/g and 190mAh/g after 5 cycles, respectively. Compared with MoO₃(I), MoO₃(II) clearly showed higher discharge capacities and better cyclic ability.



Figure 5. CV curves of measured MoO₃ (I) at a scan rate of 1mV/s

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Figure 6. CV curves of measured MoO_3 (II) at a scan rate of 1mV/s

The cyclic voltammogram (CV) were used to study the electrochemical performance of the samples in a 0.001mol/L and 0.01mol/L HCl aqueous solution with a three-electrode cell. Figure 7 shows the CV curves of the asprepared electrodes show a little peaks at about -0.37 V(pH=3.0) and -0.47 V(pH=2.0). The peaks are obviously different from the peaks in AlCl₃ aqueous solution. Experiment suggested that Al³⁺(rather than H⁺) serves as the active ions and it is the insertion reaction between MoO₃ and Al³⁺, which is consistent with the test results of Wang et al.^[16].



Figure 7. CV curves of measured MoO₃ (II) in HCl aqueous solution

4. CONCLUSIONS

(1) The sample MoO_3 materials prepared by biological template method showed a long segment with width of 1–2µm and lengths of 3–10µm, and a rectanglelike cross section was clearly visible, exhibited distinct and reversible electrochemical intercalation behavior.

(2) Preliminary electrochemical data demonstrated that $MoO_3(II)$ showed a higher peak current, a larger discharge capacity and a better recyclability compared with $MoO_3(I)$.

(3) The discharge capacity of MoO_3 (II) is 190 mAh/g in the 5th cycles at a current density of 1mV/s. An optimization of both the material structure and the electrolyte compatibility is necessary to increase the specific capacity and cycle performance.

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