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Design and Realization of an Air Solar Heater and Thermal Measurement

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ABSTRACT

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Keywords:

drying of agro-food products, solar air collector, solar air heating, renewable energy in buildings, PV, thermal This paper presents a solar air collector heater, which is a backup solution to reduce the energy costs caused with any other heating mode. The idea is to use solar energy for heating air and send it into the house. Solar air heating power technologies is entirely free, renewable and clean energy source, which limits the conventional energy costs increasing. These systems absorb direct sunlight to produce heat energy, and then it heats air which circulates throughout the building. In the autumn and winter, ventilation and heating requirements play an important role in the household budget. Solar air collectors are used to drive out moisture, improve air quality and provide free heating. This device can easily be integrated on roofs of a new building or added to an existing building where it reduces the amount of energy expended to heat the premises as a backup solution; thus, it can be put for drying of the agro-food products.

1. INTRODUCTION

In this paper, an active air heating system is realized by glass panel called "solar air heater" using solar energy [1]. In this system the fresh air is pulsed using a fan supplied by a photovoltaic cell, this air is sucked into aluminum tubes where it is heated and sent directly into the interior space.

The idea is to use solar energy to heat air and send it into a living room in order to drive out the moisture [2-4], used for drying of food products [5] or use it as auxiliary heating.

This solar collector is oriented towards the south, the air taken from the lower part of the sensor under the absorber is then heated up; this latter flows to upper side.

Several studies have been carried out to improve the thermal performances of air-blast sensors; Rommel and Moock [6] theoretically studied the height effect of the rectangular channel on the efficiency factor of the absorber. Njomo et al. [7] carried out a very extensive study on an air solar plane sensor with combined plastic-glass cover. Also, an analysis of the influence of various parameters, as the fluid inlet temperature, the mass flow rate of this fluid, the distance between the absorber and the combined system of covers on the thermal behavior of the sensor were done. Ferahat et al. [8] made a numerical study of natural convection at the level of the immobile air space (between the absorber and the glass) of the solar collector and they determined the influence of the variation of the glass distance - absorber on the absorber temperature and the flow of loss.

In this work, we study the behavior of the sensor under the addition of an active convection using a fan supplied by a photovoltaic cell to pulse the air in the collector. The inclination of the support being fixed at the optimal Adrar latitude (28°), Algeria [9]. In addition, the realized solar collector is equipped by the inclination setting angle adjustment from 27° to 40° , this advantage allows to install it

in different places and latitudes (such as Ghardaia, El-Bayadh and localities...).

The remainder of this paper is organized as follows: section 2 introduces a description and composition of the solar air collector and the principle of operation, section 3 describes the design and realization of an air solar heater in which we present: Characteristics of the solar air heater, Different phases of realization, Operating procedure and Calculation of the mass air flow. The section 4 introduces the results and measures in which we present a Theoretical approach and a visualization of the curves obtained. The section 5 describes the results and discussion followed by a calculation of factors removal factor efficiency(F_R), overall heat loss coefficient(U_L) and Comparison with the results found in the literature. We end with a conclusion.

2. METHODOLOGY

2.1 Description and composition of the solar air collector

Many kinds of solar heater are used, in our study; the solar air used is a glassed collector composed of the same elements as a water sensor (for solar water heaters):

• The glazing: has a good light transmission which is absorbed by the sensor.

• The absorber: this is the part that absorbs the heat, the air passes through this part becomes warm (in our case: aluminum channels in the form of parallelipedic tubes of 5 cm side are painted in mat black). As the used material is darker, as the heat absorption coefficient is higher.

• Insulation: was made by isolator (glass wool), its purpose is to limit the conduction heat losses.

• The box: ensures the structural solidity of the assembly, in addition, it is insulated from all other parts for limiting the

thermal losses.

2.2 Principle of operation

Since the glass has the property of allowing almost all the solar radiation to pass, it absorbs the infrared rays which are the origin of the heat, but it does not let them go out. This effect of heat accumulation behind a transparent wall is known as the greenhouse effect.

The air is admitted from the bottom of the sensor and flows in sealed aluminum tubes by using a 6 watt fan supplied by a 10 watt photovoltaic cell. Then the air becomes hot under the glazing exposed to the sun.

It is found that the temperature of the air collected from the top of the sensor is raised to (more than 40° C).

3. DESIGN AND REALIZATION OF AN AIR SOLAR HEATER

3.1 Characteristics of the solar air heater

We give below the design parameters of the air collector (as shown in Table 1).

Table 1. Design parameters of collector

Parameters	Symbol	values
Surface of the absorber	Aabs	0.5 m ²
Total surface of the collector	Ac	0.73 m^2
Surface of the PV cell	A _{pv}	0.067 m^2
PV cell Power	PPV	10 watt
Fan power	PF	6 watt
Transmissivity of glass	τ	0.95
Absorptivity of Absorber	α	0.8
Product $\alpha \tau$	ατ	0.76
Air inlet diameter	Dic	0.081 m
Air outlet diameter	DoF	0.0717 m
Fan diameter	DF	0.1192 m
Air specific heat	Ср	1004 J/kg.K
Density of air	ρ	1.225 kg/m ³

3.2 Different phases of realization (as shown in Figure 1)

- Construction of the wooden box (dimensions: 146x50 cm²)

- Insulation with glass wool with a thickness of 3cm on the side and 5 cm on the bottom

- Laying aluminum tubes of 5 cm side used as absorber.
- Realization of the entrance and exit chambers.
- Painting of aluminum tubes with a mat black paint.
- Installation of 4 mm glazing thickness and waterproofing.
 Making a metal support with adjustable inclination between 27° and 40°.



Figure 1. Phases of realization

3.3 Operating procedure

The used material for data collection is as follows:

(1) A pyranometer to measure the solar irradiation

(2) Five thermocouples for the measurement of different temperatures: air inlet temperature (Ti), outlet temperature of the air (To), temperature in the middle of the absorber (Tabs), air temperature in the middle of the sensor (Tair) and the ambient temperature (Tamb).

(3) A data acquisition Hydra model 2620A and data logger model 2625.

(4) A data acquisition unit Hydra serial III Fluke 2638 A, (additional).

The measurement of diameters and the fan speed were carried out by means of a numerical optical Tachometer and a vernier caliper (The measuring devices are as shown in Figure 2).



(a) Fan and measurement in rear view



Figure 2. Pictures taken with mounting of measuring devices

The configuration of the data acquisition channels has been done in accordance with Table 2:

Channel	Designation	Code	Color	Туре
3	Inlet air	Ti	yellow	K
Δ	temperature (°C) Outlet air	т	vellow	к
-	temperature (°C)	10	yenow	K
5	Middle Air	T _{air}	black	J
_	temperature (°C)	-		-
6	Ambient	T _{amb}	black	J
7	Middle Absorber	т	Dhua /	V
7	tomporoture (°C)	labs	Diue /	K
1	Demonstrature (°C)	C	DIOMU	VIDD 0.
1	Pyranometer	G		KIPP &
	(w/m²)			LONEIN

Table 2. Thermocouples and pyranometer legend

The pyranometer scale setting were made (M=224.21 and B=0) according to the coefficient transcribed on the pyranometer N°1 and (M=215.52 and B=0), according to the calibration certificate of the pyranometer N°2).

In our experiment, the sensor orientation was kept fixed exactly toward south and the inclination of the sensor was set at 28° corresponding to the latitude of Adrar city, southern Algeria.

Simplifying hypotheses.

In order to simplify the analyst, we assume that:

The air density remains independent of the temperature throughout the experiment and equal to 1.225 kg/m^3 .

The air is dry; we neglect the effect of moisture.

The air mass flow rate is constant during the experiment.

The air specific heat capacity in the temperature range (0- 100° C) is constant and equals to 1004 J/kg.K

3.4 Calculation of quantities VF, qv, qm

 D_F , D_{oF} , D_{ic} denote the diameters of the fan, the outlet duct of the latter and the diameter of the input of the sensor, respectively. With $D_F = 11.92$ cm, $D_{oF} = 7.17$ cm and $D_{ic} = 8.1$ cm (as shown in Table 1).

We obtained the following speeds: $V_i = V_F (D_{oF} / D_{ic}) 2 = 0.783.V_F$, $V_F = \pi D_F \Omega / 60$; then: $V_i = 4.886 \ 10^{-3}.\Omega$ and $q_V = V_i S_i = V_i . \pi . D_{ic}^2 / 4 = 2.517 x 10^{-5}.\Omega$; $qm = \rho q_V$.

4. RESULTS AND MEASURES

We present below the sensor results of both days 03/10/2019 and 06/10/2016, where the wind speeds were respectively 8m/s and 6m/s. We continued the experience in 24th October. The hourly average values of the irradiation and temperature values were calculated using Microsoft Excel software (as shown in Table 3~5).

It is observed that the outlet temperature is always higher than the inlet temperature whatever the day and the weather conditions, which means that the solar collector is efficient.

Table 3. Hourly average values of quantities irradiation and temperatures in 03/10/2019

	G (w/m ²)	Ti (°C)	To (°C)	Tair (°C)	Tamb (°C)	Tabs °C)	DT=To-Ti
9h	761.70	33.25	66.29	69.34	32.35	70.47	33.04
10h	929.41	37.90	75.78	80.99	37.14	82.15	37.88
11h	1052.98	39.37	89.28	92.05	40.26	92.88	49.91
12h	1096.15	39.01	98.98	97.41	42.02	99.35	59.97
13h	1040.69	39.23	99.77	95.63	43.71	98.57	60.54
14h	911.06	39.97	96.78	92.92	46.81	95.23	56.82
15h	701.54	40.68	88.17	86.04	48.77	87.35	47.49
16h	481.29	39.56	82.25	79.64	49.97	81.13	42.69

Table 4. Hourly average values of quantities irradiation and temperatures in 06/10/2019

	G (w/m ²)	Ti (°C)	To (°C)	Tair (°C)	Tamb (°C)	Tabs (°C)	DT=To-Ti
9h	707.95	31.43	56.43	58.87	31.14	60.11	25.00
10h	935.88	35.63	84.00	84.79	38.24	85.28	48.37
11h	1075.07	39.06	100.01	99.12	41.55	99.39	60.95
12h	1133.22	39.45	106.82	102.	45.46	104.72	67.37
13h	897.20	40.33	100.61	96.54	48.80	98.17	60.28
14h	966.39	41.09	99.07	94.99	51.68	97.28	57.98
15h	632.80	41.37	87.95	85.09	54.71	85.90	46.58
16h	663.96	40.09	83.32	79.44	55.70	81.49	43.22

Table 5. Hourly average values of quantities irradiation and temperatures in 24/10/2019

	G (w/m ²)	Ti (°C)	To (°C)	Tair (°C)	Tamb (°C)	Tabs (°C)	DT=To-Ti
10h	843.74	24.46	66.90	66.25	22.42	67.66	42.44
11h	989.71	27.35	80.41	77.92	25.14	79.47	53.05
12h	1081.27	29.27	89.04	85.03	27.05	87.44	59.77
13h	1079.72	30.60	93.27	88.52	28.23	91.33	62.67
14h	1022.59	32.00	93.78	89.12	29.17	91.41	61.78
15h	833.10	32.76	88.96	84.46	29.77	86.17	56.20
16h	599.87	33.03	77.19	73.62	29.83	73.92	44.16
16h4'	434.58	32.83	68.49	65.23	29.79	64.44	35.66
16h8'	293.77	32.02	66.67	63.54	29.58	62.83	34.65

4.1 Theoretical approach and performance evaluation

The amount of solar radiation received by the collector is given by [10]:

$$Q = G.A \tag{1}$$

With: G $[w/m^2]$ the intensity of solar radiation, A (m^2) collector surface area.

Then incident power Qi that reaches the absorber is the product of the rate of transmission of the cover glass and the absorber rate:

$$Qi = G.A.\tau\,\alpha\tag{2}$$

The rate of heat losses Q0 depends on the overall collector heat transfer coefficient U_L and the collector temperature:

$$Q0 = U_L A (T_c - T_{amb}) \tag{3}$$

Thus, the rate of useful energy extracted by the collector Q_u can be expressed as following:

$$Q_{u} = Qi - Q0$$

$$Q_{u} = A. [G. \tau \alpha - U_{L}. (T_{c} - T_{amb})]$$
(4)

It is also known that the rate of heat extraction from the collector may be measured by means of the amount of heat

carried away in the fluid passed through it, as given:

$$Q_u = q. C_p (T_o - T_i) \tag{5}$$

If $T_c=T_i$ in Eq. (4), (the whole collector surface temperature becomes equal to inlet fluid temperature).

We can define a quantity which is known as the collector heat removal factor F_R , it is expressed as:

$$F_{R} = q. C_{p} (T_{o} - T_{i}) / A[G.\tau \alpha - U_{L} (T_{i} - T_{amb})]$$
(6)

The actual useful energy gain Q_u is found by:

$$Q_u = F_R.A.[G.\tau \alpha - U_L.(T_i - T_{amb})$$
(7)

Eq. (7) is used for measuring collector energy gain, it is generally known by "Hottel -willier- Bliss equation" [11].

The instantaneous thermal efficiency of the collector is:

$$\eta th = \frac{Q_u}{A.G} = F_R A \left[G \tau \alpha - U_L (T_i - T_{amb}) / A. G = -F_R U_L (T_i - T_{amb}) / G + F_R \tau \alpha \right]$$
(8)

If it is assumed that F_R , τ , α , U_L are constants in a given collector and flow rate, then the efficiency becomes a linear function of the three parameters defining the operating conditions: solar irradiation (G), fluid inlet temperature (T_i) and ambient air temperature (T_{amb}).

Table 6. Measurement report	(24/10/2019)
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	10h	11h	12h	13h	14h	15h	16h	16h4'	16h8'
$G(w/m^2)$	843.7	989.7	1081.2	1079.7	1022.5	833.1	599.8	434.5	293.7
To (°C)	66.9	80.4	89.1	93.2	93.7	88.9	77.29	68.4	66.6
Tair (°C)	64.2	77.9	85.0	88.5	89.1	84.4	73.62	65.2	63.5
Tabs (°C)	67.6	79.4	87.4	91.3	91.4	86.1	73.92	64.4	62.8
Tamb (°C)	22.4	25.1	27	28.2	29.1	29.7	29.83	29.7	29.5
Ti (°C)	24.4	27.3	29.2	30.6	32	32.7	33.03	32.8	32
Tmf (°C)	45,6	53,8	59,1	61,9	62,8	60,8	55,11	50,6	49,3
U(volt)	4.5	5.7	6.1	6.7	5.6	4.5	3.1	2.3	1.6
I (A)	0.53	0.64	0.68	0.67	0.62	0.49	0.36	0.29	0.18
	12x	15x	79x	41x	38x	32x	17x	7x	
$qm = \rho.qv(kg/s)$	10-4	10-4	10-4	10-4	10-4	10-4	10-4	10-4	0
(m3) a sta to 5 a	10x	13x	64x	33x	31x	26x	14x	бx	0
$qv(\frac{1}{s})=2.517 \times 10^{-3} \Omega$	10-4	10-4	10-4	10-4	10-4	10-4	10-4	10-4	
$Vi(m/s) = 4.886 \times 10^{-3} \Omega$	1.89	2.44	12.52	6.47	5.96	5.03	2.62	1.15	0
$\Omega(tr/mn)$	386.5	499.8	2562	1324	1220	1029	536.8	235	0

Table 7. Performances calculation result

Time/Parameters	10h	11h	12h	13h	14h	15h	16h	16h4'	16h8'
$Q_u = q_m \times C_p(T_o - T_i)$	76.1	123.1	711	385.3	349.9	268.5	110	38.9	0
Thermal Efficiency $\eta_{th} = Q_u$ /Aabs.G	0.120	0.165	0.876	0.475	0.456	0.429	0.244	0.119	0
$(T_i - T_{amb})/GX^{-4}$	24	22	21	22	28	36	53	70	83

The thermal efficiency can be also expressed as the heat gain of the working fluid between outlet and inlet divided by incident solar radiation [12]:

$$\eta th = Q_u / A.G = qm. C_p (T_o - T_i) / A.G$$
 (9)

During tests, the electrical outputs (current Im, and voltage Vm) of PV module connected to the fan were measured. The electrical efficiency η el for the aperture area A_{pv} is calculated using relation below [13]:

$$Im. Vm/A_{pv}. G \tag{10}$$

Tables 6 and 7 represents the measurement report of (24/10/2019).

We present below the different curves generated by the measurements made in 03-06 and 24th October 2019 for analysis.



Figure 3. Temperature evolution as a function of solar irradiation (03/10/2019)



Figure 4. Temperature evolution as a function of solar irradiation (06/10/2019)



Figure 5. Air mass flow rate as a function of solar irradiation (24/10/2019)



Figure 6. Effect of air mass flow rate (qm) on Temperatures (To, Tair, Tabs)



Figure 7. Effect of voltage U on temperatures (To, Tair, Tabs)



Figure 8. Effect of current I, on (To, Tair, Tabs)



Figure 9. Effect of air mass flow on thermal efficiency



Figure 10. Temperature evolution (Ti,Tamb) as a function of solar irradiation G



Figure 11. Effect of solar irradiation G on voltage and current



Figure 12. Thermal efficiency as a function of reduced temperature (Ti -Tamb)/G



Figure 13. Temperature evolution as a function of solar irradiation (Day of 24/10/2019)



Figure 14. Effect of solar irradiance G on electrical efficiency



Figure 15. Effect of solar irradiance G on thermal efficiency

5. RESULTS AND DISCUSSION

Absorber temperatures, air temperatures in the middle of the channel, and collector output are directly proportional with the solar irradiation (as shown in Figures 3, 4 and 13).

The air mass flow rate is also proportional with the solar irradiation; it is maximum around 12h (as shown in Figures 5 and 6).

The electric photovoltaic power (the current and voltage) supplying the fan is proportional with the solar irradiation, as a result the air mass flow increases (as shown in Figures 7, 8 and 11).

The results show the solar irradiation is proportional with the thermal efficiency and electrical PV power, as a result, when this letter increases, the mass flow rate increases thanks to the improvement of the heat transfer (as shown in Figure 9). However, the solar irradiation does not have a big influence on the air inlet temperature (T_i) and the ambient temperature (T_{amb}) due to its inertia (as shown in Figure 10).

The linear trend curve of the thermal efficiency as a function of the reduced temperature is a line of equation y = -0.0322x + 0.4819 (as shown in Figure 12).

The glazed sensor greatly improves the performance of the air solar heater. It typically reaches a difference in temperature DT of 50 °C in good sunlight, but drops rapidly when the solar irradiations drop. We note that this difference varies between 34° C and 62° C in 24/10/2019 and remains above 40° C even after 16h00mn (as shown in Table 5).

It is found that for a solar irradiation equals to $294 \text{ w}/\text{m}^2$ the fan stops. This is due to the minimum corresponding power equal to 0.288 watt.

5.1 Calculation of factors F_R and U_L

The collector efficiency ηth is plotted against the reduced temperature (Ti–Tamb)/G, by combining the two Eqns. (8) and (9) from the measured quantities (q, Cp, To, Ti, A, G), [5]. The slope of this line (-F_RU_L) represents the rate of heat loss from the collector Eq. (8).

The linear trend curve of the yield has the form:

y = -0.0322x + 0.4819

Therefore: $F_R.\,(\tau\alpha)=0.4819\,$ and $F_RU_L=0.0322$.With $\tau\alpha=0.76;\,F_R=0.63,\,U_L=0.05$ (w/m².K).

The intercept ($F_R \tau \alpha$) and slope ($F_R U_L$) represent the thermal efficiency of the collector at zero reduced temperature

and energy losses of collector, respectively. Where U_L is the overall collector heat losses, F_R is the heat removal efficiency factor.

Thus, the performance of a flate-plate collector can be approximated by measuring these three parameters in experiments (T_i , T_{amb} , G) the result is a single line (ΔT /G – curve) shown in Figure 12.

As it is found according to the heat removal efficiency factor and he overall collector heat, the realized solar air heater was well built.

5.2 Comparison with the results found in the literature

In the literature, we find an approximate formula of thermal efficiency [14-16].

$$\eta = \eta_0 - (U_1(T_{mf} - T_{amb})/G) - U_2((T_{mf} - T_{amb})^2/G) \quad (11)$$

where,

 T_{mf} : The average temperature between the heat transfer fluid inlet temperature and its outlet temperature (at about 60°C)

T_{amb}: Ambient temperature

 $U_1\,,\,U_2$: Heat losses coefficients by conduction and convection in (W / (m^2.K))

G: Solar irradiation in w/m²

The typical 2011-2012 values for glazed and tube collectors (from the Swiss SPF (Solartechnik Prüfung Forshung) test results are as follows (for absorber surfaces):

 η_0 worth around 0.8

 U_1 worth around 1.5 for tubes, 4 for plans

 $\rm U_2$ varies widely from 0.001 to 0.15 and above, for both tubes and planes.

The differences in performance and the progress made are mainly on the reduction of convective (insulation) and radiation losses (optimization of absorbent bodies and glasses).

In our case, it is found that the mean temperature Tmf is about 60° C (Table 6). Thus the Eq. (11) can be applied. We can consider two possible cases:

First case: T_{mf} =59.16 (°C), T_{amb} =27.05 (°C) and G =1081.27 (w/m²)

Second case: $T_{mf} = 61.94$ (°C), $T_{amb} = 28.23$ (°C) and G =1079.22 (w/m²)

The calculation of the thermal efficiency η is given by Table 8.

 Table 8. Values of the thermal efficiencies of the studied cases

	First case	Second case
	G=1081.27 (w/m ²)	G=1079.22 (w/m ²)
	Tmf =59.16 (°C)	T _{mf} =61.94 (°C)
	Tamb=27.05 (°C)	T _{amb} =28.23 (°C)
U ₁ =4; U ₂ =0.001	η=68 %	η=67.4 %
U ₁ =4; U ₂ =0.15	η=54 %	η=51.7 %

We can see that the maximum yield is between 87.6% and 47.5%, respectively between 12:00 and 13:00, as it is shown in Table 7 and Figure 13, and these values are in this range.

6. CONCLUSION

Based on the present studies, the analysis of the output

temperature values obtained by the realized solar air collector is significantly higher than 60°C between 10h and 16h; this allows us to conclude that the device is able to capture the solar energy in order to:

Warm and sanitize the ambient air of a room in the house: The device, located should be outside the house.

Drying of food products: In warmer countries, solar air heating can be used for more demanding operations such as drying crops.

To ensure a backup solution: An aerosol sensor alone cannot be a heating solution for a home, solar heat input being irregular depending on the season, in winter, it is better to preheat air for barns and other buildings. On the other hand, it allows limiting the energy expenditure caused by older heating mode.

Eliminate moisture: This device avoids the accumulation of moisture and it maintains a correct temperature without energy costs.

Excluding initial costs, the produced energy is free. Solar air heating is an environment friendly device; it requires only a regular maintenance.

We suggest in the future to optimize the performance of the solar air heater by using double glazing and a material from recovery, which will thus minimize the weight of the collector.

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NOMENCLATURE

А	Area, m ²
G	solar irradiation, w/m ²
q	Mass flow rate, kg/s
Ti	inlet temperature of the air, °C
То	outlet temperature of the air, °C
Tair	Air temperature in the middle of the collector, $^\circ \! C$
Tabs	absorber temperature in the middle of the collector, $^\circ \! C$
Tamb	ambient temperature, °C
UL	overall heat loss coefficient, w/m ² .K
F _R	Removal factor efficiency, /
PPV	Power of the PV cell, Watt
PF	Fan power, Watt
VF	Fan speed, m/h
Ω	fan rotation speed, Rpm
Ср	Air specific heat, J/kg.K
qv	volume flow rate, m ³ /h
qm	mass flow, kg/h
Im	Current measured, A
Um	Voltage measured, volt
Q	Thermal power, watt

Greek symbols

α	Absorptivity of Absorber
τ	Transmissivity of glass
ηel	electrical efficiency, %
nth	thermal efficiency, %

Subscripts

i	incident
u	useful
0	lost
a	absorbed
t	inertia